

(भारत सरकार का उपक्रम साथ बढ़ें समृष्टि की ओर

Rashtriya Chemicals & Fertilisers Limited

(Government of India Undertaking) Let us grow together

 182
 ISO 9001-2008, ISO 14001-2004, OHSAS 18001-2007 Compliant

 थळ इकाई, थळ, तालुका अलिबाग, जिला रायगड (महाराष्ट्र) पिन - 402 208.

 • फॅक्स : 02141 - 238206 / 238091

 • THAL UNIT, THAL, TALUKA ALIBAG, DIST. RAIGAD (MAHARASHTRA) PIN - 402 208. Website : www.rcfltd.com

PUD

आर सी

TH / 90 / RCF / Project / 04 / 14

17th April 2014

To, Dr. A. Mehrotra, Director (S), Ministry of Environment & Forests, Regional Office, Western Region, Kendriya Paryavaran Bhavan, Link Road. No. 3, Ravi Shankar Nagar, Bhopal - 462 016.

Sub: Submission of Six Monthly Compliance Report in respect of Expansion of Fertilizer unit by installing production stream of Ammonia (2200 MTPD) & Urea (3850 MTPD) at RCF Thal Fertilizer Complex, District- Raigad, Mharashtra, for the period from October -2013 to March -2014.

Ref: 1) MOEF Office Memorandum No. J-11011/1291/2007-IA-II (I) Dated: 10th September 2012.
 2) Amendment in Environment Clearance No. J-11011/1291/2007-IA-II (I) Dated: 1st May 2013.

Dear Sir,

We submit herewith the latest six monthly compliance report for the period from October - 2013 to March -2014 in respect of Expansion of Fertilizer unit by installing production stream of Ammonia & Urea plants at RCF Thal Fertilizer Complex. The office memorandum of Environment Clearance dated 10th September 2012 and subsequent Amendment in Environment Clearance dated 1st May 2013 as referred above was issued by MOEF for the following project as mentioned below,

Sr. No.	Plants & Facilities	Existing (After de- bottlenecking scheme)	EC obtained for Proposed Expansion (Thal –III)	After change in Configuration of the plant.
1.	Ammonia Plant	3500 MTPD	2200 MTPD	2200 MTPD
2.	Urea plant	6060 MTPD	3500 MTPD	3850 MTPD
	a) Power Generation	2 x 15 MW	1 x 18 MW GT Set 1 x 12 MW GT Set	1 x 18 MW GT + 1 x 12 MW GT Set
_	b) Emergency DG Set	2 x 1600 KVA	2 x 1000 KVA	2 x 1000 KVA
3.	Steam Generation Facil	lities		·
	a) HRSG (GT Set)	÷	1 x 120 TPH	1 x 120 TPH
4.	a) Auxiliary Boiler (GT Set)		1 x 110 TPH	1 x 110 TPH

पंजीकृत कार्यालय : प्रियदर्शिनी, ईस्टन एक्सप्रेस हायवे, सायन मुंबई - 400 022. REGD. Office : PRIYADARSHINI, EASTERN EXPRESS HIGHWAY, SION, MUMBAI-400 022. हम हिन्दी में पत्राचार का स्वागत करते है । The project is yet to be finalized and it is subject to clearance from Public Investment Board and Cabinet Committee for Economic Affairs (CCEA). The project proposal has been submitted for obtaining PIB clearance to Department of Fertilizer.

Please find enclosed herewith point-wise compliance status of various stipulations with supporting documents. Also enclosed the reports of Monitoring of Environmental parameters like Ambient Air, Stack emissions, liquid effluent, noise etc. that are conducted on regular basis for existing plants as per statutory norms.

Thanking You.

2

Yours faithfully,

(R. K. Jain Executive Director (Thal) **RCF** Thal Unit

Enclosure :

1) Monitoring Report Data Sheet.

2 Limaye 1714114 2) Six Monthly Compliance Report Point Wise in tabular form with annexure.

CC: for information please.

To,

V. P. Upadhyay, Director, Ministry of Environment & Forests, CGO Complex, Lodhi Road, New Delhi - 110 003.

Monitoring the Implementation of Environmental Safeguards Ministry of Environment & Forest Western Region, Regional Office, Bhopal

MONITORING REPORT PART – I DATA SHEET RASHTRIYA CHEMICAS AND FERTILISERS LTD, THAL UNIT

1.	Project type : River- valley/Mining/Industry/Thermal/Nuclear/Other (specify)	Industry
2.	Name of the project	Thal III Expansion Project
3.	Clearance letter (s)/OM No. and date Amendment in Environment Clearance letter (s)/ OM No. and date	J-11011/1291/2007-IA. II (I) dated 10.09.2012. J-11011/1291/2007-IA. II (I)
4.	Location: a) District (s) b) State (s) c) Location Latitude/Longitude	Raigad Maharashtra longitude 72 ⁰ 52'38" East and latitude 18 ⁰ 42'19" North
5.	 Address for correspondence a) Address of the Head of the Unit (with Pin Code & telephone/ telex/ fax numbers) b) Address of the General Manager (with Pin Code & telephone/ telex/ fax numbers) 	Shri. R. K. Jain, Executive Director (Thal) RCF Thal Vaishet Dist Raigad, Maharashtra Pin 402208 Ph No 02141238001 Fax No 02141 238206 Shri Basudeb Das General Manager (Chemical) RCF Thal Vaishet Dist Raigad Maharashtra Pin 402208 Ph No 02141238137 Fax No 02141 238091
6.	Salient featuresa) Of the projectb) Of the Environmental management plans	a) 2200 MTPD Ammonia with NG/RLNG as feedstock and 3850 MTPD prilled Urea (Amendment in Environment Clearance for Urea capacity from 3500 MTPD to 3850 MTPD)
		b) All emissions shall be below prescribed norms. Flare stacks

		shall be installed for ammonia plant. Stacks of adequate height shall be installed for flue gasses to ensure proper dispersion. All condensates shall be recycled after proper treatment. The treated effluent shall be disposed off through existing marine outfall line. The solid waste shall be sold to authorized recyclers.
7.	Break up of the project area a) Submergence area: forest & non-Forest b) Others	a) Nil b) Within boundaries of existing plot.
8.	 Break up of the project affected population with enumeration of those losing houses/dwelling units only agricultural land only Both dwelling units & agricultural land & landless laborers/artisans: a) SC, ST/Adivasi b) Others (Please indicate whether these figures are based on any scientific and systematic survey carried out or only provisional figures, if a survey is carried out give details & year of survey) 	Not applicable. This project being brown field expansion, no land acquisition is involved.
9.	 Financial details: Projects cost as originally planned and subsequent revised estimates and the year of price reference a) Allocation made for environmental management plans with item wise and year wise break-up b) Benefit cost ratio/Internal rate of Return and the year of assessment c) Whether © includes the cost of environmental management as shown in the above d) Actual expenditure incurred on the project so far e) Actual expenditure incurred on the project so far 	Estimated Project cost is Rs 4115 crores a) The approximate capital cost towards environment protection is US \$ 6 Million. The estimated recurring cost towards environment protection will be of the order of Rs 3 Crores/ Annum. b) IRR : post tax 12.39% Year of assessment 2012 c) Yes d) Approximately Rs 76 lakhs for pre-project activities. e) Nil
10.	Forest land requirement	a) NA
	 a) The status of approval for diversion of forest land for non-forestry use b) The status of clearing felling c) The status of compensatory afforestation, if any d) Comments on the viability & sustainability of compensatory afforestation program in the light 	 a) NA b) NA c) NA d) NA
	actual field experience so far	

11.	The status of clear felling in non-forest areas (Such as submergence area or reservoir, approach Roads.), if any with quantitative information required.	No construction activity is started till date
12.	 Status of construction (Actual &/or planned) a) Date of commencement (Actual &/or planned) b) Date of completion (Actual &/or planned) 	 a) No activity started till date. Planned zero date of project is yet to be finalized and it is subject to grant of PIB and CCEA clearance. b) Planned period of completion is thirty six months from zero date
13.	Reason for the delay I the project is yet to start.	Project proposal is submitted for obtaining PIB clearance by DoF.

Jum

Signature of Head of the Unit

17th April 2014

Six Monthly Compliance Report on Expansion of Fertiliser Unit by installing Production stream of Ammonia (2200 MTPD) and Urea (3850 MTPD) at RCF Thal Fertilizer Complex for the period of October 2013 to April 2014. MOEF Memorandum No. F. No. J-11011./1291/2007-IA-II (I) dated 10th September 2012.

& Amendment in Environment Clearance No. F. No. J-11011./1291/2007-IA-II (I) dated 1st **May 2013.** FIC CONDITIONS

А.	SPECIFIC CONDITIONS :	
Sr.	CONDITIONS	COMPLIANCE
No.		
i)	The company shall obtain prior CRZ	The treated effluent of the ne
	clearance for marine disposal of treated	proposed to be disposed off three
	effluent as applicable.	facility of Marine Outfall line
		1984 since inception of RCF T
		existing quantity of industrial eff

i)	The company shall obtain prior CRZ	The treated effluent of the new project is
-	clearance for marine disposal of treated	proposed to be disposed off through existing
	effluent as applicable.	facility of Marine Outfall line installed in
		1984 since inception of RCF Thal unit. The
		existing quantity of industrial effluent is 6458
		m3/day. The proposed quantity of industrial
		effluent is 3650 m3/day. The total quantity of
		Effluent after expansion will be 10,108
		m3/day. Presently consented quantity of
		effluent from MPCB is 12,000 m3/day. Thus
		total effluent quantity will be less than the
		consented quantity. The design capacity of
		Marine Out fall line is 36,000 m3/day. There
		will not be any new construction/modification
		of existing Marine Out fall line. Therefore
		the condition for obtaining prior CRZ
		clearance for Marine disposal of treated
		effluent is not applicable.
ii)	All the conditions stipulated in	All the conditions stipulated in environmental
	environmental clearance J-11011/31/90-	clearance accorded for the existing projects
	IA (II) dated 14^{m} October, 1991, J-	are implemented. Six Monthly compliance
	$11011/8/92$ -IA(II) dated 22^{M} October,	reports are regularly submitted to Ministry.
	1992 , J- $11011/05/90-1A(11)$ dated 15^{-1}	
	January, 1997 and J- $11011/802/2008$ -	
	the existing projects shall be implemented	
)	The gaseous omissions (SQ, NOv NH)	The gaseous emissions (SO, NOv. NH, urea
III <i>)</i>	The gaseous emissions $(50_2, 100_3, 101_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3, 100_3,$	dust) and particulate matter from various
	various process units shall conform to the	existing process units are conforming to the
	norms prescribed by the CPCB/SPCB	prescribed standards Stack emissions are
	from time to time. At no time, the	regularly monitored. Emission data is
	Emission levels shall go beyond the	regularly submitted to CPCB /MPCB and data
	prescribed standards. In the event of	is enclosed in Annexure-I A/B/C.
	failure of any pollution control system	
	adopted by the unit, the respective unit	Monitoring of emissions shall be done for
	shall not be restarted until the control	expansion project also, once the project
	measures are rectified to achieve the	becomes operational.

	desired efficiency. Stack emissions shall be monitored regularly.	
iv)	Adequate stack height shall be provided to Ammonia plant reformer, Heat recovery steam generator (HRSG), NG/RLNG fired gas turbine and prilling tower, Low NOx burners shall be provided to control NOx emissions.	Adequate stack height are provided to existing Ammonia plant reformer, Heat recovery steam generator (HRSG), NG fired gas turbine and prilling towers. Low NOx burners are provided to control NOx emissions. The same shall also be followed for Expansion project.
v)	In Urea plant, particulate emissions shall not exceed 50 mg/Nm3. Monitoring of prilling tower shall be carried out as per CPCB guidelines.	In existing Urea plants, particulate emissions are below 50 mg/Nm3. Monitoring of prilling tower is carried out as per CPCB guidelines. The same shall also be followed for Expansion project.
vi)	Ambient air quality data shall be collected as per NNAQES standards notified by the Ministry vide G.S.R. No. 826(E) dated 16 th September, 2009. The levels of PM10 (Urea dust), SO2, NOx, Ammonia, Ozone and HC shall be monitored in the ambient air and displayed at convenient locations near the main gate of the company and at important public places. The company shall upload the results of monitored data on its website and shall update the same periodically. It shall simultaneously be sent to the Regional office of CPCB and the Maharashtra Pollution Control Board(MPCB)	For existing plants, Ambient air quality data is collected as per National Ambient Air Quality standards 2009. The levels of PM10 (Urea dust), PM 2.5, SO2, NOx, Ammonia, Ozone, CO and HC are monitored at Continuous Air Monitoring stations & will be displayed at the main gate of the company. Ambient Air data will be uploaded on company website and will be updated the same periodically. Data will be send to the Regional office of MOEF, the respective Zonal office of CPCB and the Maharashtra Pollution Control Board (MPCB). The same shall also be followed for Expansion project.
vii)	In plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Fugitive emissions shall be controlled by providing closed storage, closed handling & convenience of chemicals/materials, multi cyclone separator and water sprinkling system. Fugitive emissions in the work zone environment, product, and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits stipulated by the MPCB.	Control measures are provided for checking fugitive emissions from the vulnerable sources in the plant. Fugitive emissions are controlled and monitored in the work zone environment, production and raw materials storage. The emissions conform to the limits stipulated by the MPCB. The same shall also be followed for Expansion project.

viii)	The gasses emissions from the DG set	The adequate stack heights are provided for
	shall be dispersed through adequate	dispersal of gaseous emissions from the
	stack height as per CPCB standards.	DG sets as per CPCB standards. Acoustic
	Acoustic enclosure shall be provided to	enclosure are provided to the DG sets to
	the DG sets to mitigate the noise	mitigate the noise pollution.
	pollution.	
ix)	Additional water requirement from	Water requirement from MIDC water
,	MIDC water supply for the expansion	supply for the expansion plant will not
	plant shall not exceed 24,360 m3/day	exceed 24,360 m3/day. There is agreement
	and prior permission shall be obtained	with MIDC for drawing 90,000 m3 water
	from concerned authority and a copy	per day. No ground water will be used for
	submitted ton the Ministry's Regional	the process activities.
	office at Bhopal. No ground water shall	L
	be used.	
x	An action plan shall be submitted to the	In existing unit, Stripper condensate,
	Ministry and its Regional office at	Turbine condensate, steam condensate &
	Bhopal regarding measures taken for	process condensate from Ammonia & Urea
	water conservation and maximum	plants are recycled to Water Treatment plant
	recycling /reuse of treated waste water	for raw water conservation as well as
	in the existing unit and proposed for	deuterium enrichment. Treated domestic
	implementation during the expansion.	sewage effluent is also used for gardening
		within factory premises.
xi	Total industrial waste water generation	Total industrial effluent generation after
	after expansion shall not exceed 10108	expansion will not exceed 10108 m3/day
	m3/day and treated in the ETP.	and will be treated in the ETP. Industrial
	Industrial waste water shall be treated in	waste water will be treated in existing ETP.
	ETP. As proposed, Urea plant process	Urea plant process condensate will be
	condensate shall be treated in a deep	treated in a deep hydrolyser followed by
	hydrolyser followed by striping.	striping. Ammonia plant process condensate
	Ammonia plant process condensate	will be stripped with steam and treated
	shall be stripped with steam followed by	condensate will be recycled / reused in the
	activated carbon and demineralization.	process in water treatment plant. Utilities
	reated condensate shall be recycled /	waste water like cooling tower blow down
	reused in the process. Utilities waste	ETD Tracted offluent will be monitored
	treated affluent shall be recycle/ roused	for ammonical nitrogan Nitrata Eluorida
	Treated effluent shall also be monitored	nH etc
	for the parameters namely ammonical	pri cie.
	nitrogen, Nitrate, Fluoride, pH etc.	
	The treated effluent which can not be	The treated effluent which can not be
	reutilized shall be disposed off through	reutilized will be disposed off through marine
	marine outfall (MOF) system after	outfall (MOF) system as per the norms
	obtaining permission from MPCB and	stipulated by the MPCB/CPCB. Sewage is
	achieving norms stipulated by the	treated in existing STP (Domestic Sewage
	MPCB/CPCB. Sewage shall be treated in	Plant) and treated water is recycled /reused
	STP and treated water shall be recycled	within factory premises for gardening.
	/reused within factory premises.	
xii	All the effluents after treatment shall be	All the effluents after treatment are routed
	routed to a properly lined guard pond	to a properly lined guard ponds (Balancing

	for equalization and final control. In the	ponds) for equalization and
	guard pond, automatic monitoring	homogenization. In the Balancing ponds
	system for flow, and relevant pollutants	monitoring system of pH, conductivity &
	(i.e. pH, ammonical nitrogen, Nitrate	dissolved Oxygen is provided.
	nitrogen etc) shall be provided with high	
	level alarm system.	
xiii	Regular monitoring of ground water by	Ground water monitoring is regularly
	installing peizometric wells around the	carried out around the Balancing pond and
	guard pond and sludge disposal sites	nearby villages. Soil monitoring & Sludge
	shall be periodically monitored and	disposal sites are regularly monitored.
	report shall be submitted to the	
	concerned Regional office of the	
	Ministry, CPCB and SPCB.	
xiv	The company shall construct the garland	The storm water or garland drain will be
	drain all around the project site to	provided all around the project site to
	prevent runoff of any chemicals	prevent runoff of any chemicals containing
	containing waste into the nearby water	waste into the nearby water bodies. Effluent
	bodies. Effluent shall be properly	will be properly treated and treated waste
	treated and treated waste water shall be	water will conform to CPCB standards.
	confirm CPCB standards	
XV.	The company shall obtain authorization	For new project, company will obtain
	for collection, storage and disposal of	authorization / Consent to Establish &
	hazardous waste under the Hazardous	Consent to Operate from MPCB for
	Waste (Management, handling and	collection, storage and disposal of
	Trans boundary Movement) Rules, 2008	hazardous waste under the Hazardous
	and amended as on date for	Waste (Management, handling and Trans
	management of Hazardous wastes.	boundary Movement) Rules, 2008. Control
	Measures shall be taken for fire fighting	Measures are taken for fire fighting
	facilities in case of emergency.	facilities in case of emergency.
xvi.	Spent catalysts and used oil shall be	Spent catalysts and used oil are regularly
	sold to authorized recycler / re-	sold to authorized / approved recycler / re-
	processors only.	processors only.
xvii.	The company shall strictly comply with	The company is regularly obtaining
	the rules and guidelines under	certificate of storage for Hazardous
	manufacture, Storage and Import of	chemicals from Chief Controller of
	Hazardous chemicals (MSIHC) Rules.	Explosives. The company is strictly
	1989 as amend time to time. All	complying with the rules and guidelines
	Transportation of Hazardous Chemicals	under manufacture, Storage and Import of
	shall be as per the Motor Vehicle Act	Hazardous chemicals (MSIHC) Rules.
	(MVA). 1989	1989. All Transportation of Hazardous
		Chemicals is carried out as per the Motor
		venicle Act (MVA). 1989.
vviii	Remote operated valve placed on NH3	Remote operated valve placed on NH3 line
A 7 III	line to avoid leakage / equipment check	are checked for leakages from time to time
	shall be performed to ensure that remote	and it is always ensured that it is always

	operated valve (ROV) is all time is	functional.
	functional.	
xix	The company shall strictly follow all the	The company is strictly following all the
	recommendations mentioned in the	recommendations mentioned in the charter
	charter on corporate Responsibility for	on Corporate Responsibility for
	Environmental Protection (CREP)	Environmental Protection (CREP).
XX	The unit shall make the arrangement for	The arrangement is already made for
	protection of possible fire Hazards	protection of possible fire Hazards during
	during manufacturing process in	manufacturing process in material handling
	material handling. Fire fighting system	area. Fire fighting system will be as per
	shall be as per the OISD 117 norms.	the OISD 117 norms.
xxi	Occupational health surveillance of the	Occupational health surveillance of the
	workers should be done on a regular	Employees and contractor workers is done
	basis and records maintained as per the	on a regular basis and records are
	Factories Act.	maintained as per the Factories Act.
xxii	Green belt shall be developed in 33 %	Green belt is already developed in 33 % of
	of the plant area. Selection of plant	the plant area. Selection of plant species are
	species shall be as per the CPCB	as per the CPCB guidelines.
	guidelines.	
xxiii	Provision shall be made for the housing	Provision will be made for the constructing
	for the construction labor within the site	houses for labor at nearby site of the
	with all necessary infrastructure and	project with all necessary infrastructure and
	facilities such as fuel for cooking,	facilities. The temporary housing will be
	mobile toilets, mobile sewage treatment	made and will be removed after the
	plant, safe drinking water, medical	completion of the project. Due care will be
	health care, creche etc. The housing	taken so that there will not be any impact
	attracture to be removed after the	on the surrounding environment.
	completion of the project All the	
	completion of the project. All the	
	that there is no impact on the	
	unat unere is no impact on the	
	surrounding environment.	

GENERAL CONDITIONS :

Sr. No.	CONDITIONS	COMPLIANCE
i)	The project authorities shall strictly adhere to the stipulations made by the MPCB.	Compliance assured.
ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	No expansion at the site will be carried out without prior approval of MOEF and the same will be maintained in future. In case of any deviations or alterations in the project proposal, a fresh reference will be made to the Ministry to assess the adequacy of conditions with additionally required environmental protection measures.
iii	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one station is installed in the upwind and downwind direction as well as where maximum ground level concentrations are anticipated.	The locations of ambient air quality monitoring stations are decided as per the Dispersion Modeling Study and recommendations of Indian Meteorological Division & IIT Mumbai & in consultation with State Pollution Control Board (SPCB). Two stations are installed in the downwind direction. Four Ambient Air Monitoring stations to monitor the ambient air quality for SO2, NOx, NH3 PM 10, PM 2.5, Ozone, CO are already installed at the existing site for the present large scale operations. Besides, ambient air monitoring is carried out at 7 villages.
iv	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time)	The overall noise levels in and around the plant area are kept within the standards by providing noise control measures on all sources of noise generation as enclosed in Annexure-VI The same shall also be followed for Expansion project.
v	The company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same for the process activities of the project to conserve fresh water	The company is maintaining Pond of very large size area for rainwater harvesting. Storm water drains are routed properly to recharge the ground water and same will be used to conserve fresh water.

vi	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre- employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Training is regularly imparted to all employees on safety and health. Pre-employment and routine periodical medical examinations & training for all employees & contractor workers is undertaken on regular basis. Employees are trained for handling of chemicals.
vii	Usage of Personnel protection Equipments (PPEs) by all employees / workers shall be ensured	Usage of Personnel protection Equipments (PPEs) by all employees / workers is ensured.
viii	The company shall also comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA / EMP in respect of environmental management, risk mitigation measures and public hearing relating to the project shall be implemented	The company is complying with all the environmental protection measures and safeguards as proposed in the documents submitted to the Ministry. All the recommendations made in the EIA / EMP in respect of environmental management, risk mitigation measures relating to the project will be implemented
ix	The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving local villages and administration.	The company has undertaken all relevant measures for improving the socio- economic conditions of the surrounding area. CSR activities are already undertaken by involving local villages and administration. The unit has undertaken measures for CSR activities like farmers training institute, agriculture research center, greenbelt development, mangrove development, community welfare schemes, awareness training program for nearby villages.
x	The company shall undertake eco- developmental measures including community welfare measures in the project area for the overall improvement of the environment.	The company has already undertaken eco- developmental measures including community welfare measures like farmers training for advanced agriculture techniques, awareness training program in school of nearby villages & agriculture research center etc. for the overall improvement of the environment.
xi	A separate Environment management cell equipped with full fledge laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions	A separate Environment management cell equipped with full fledge laboratory facilities is already set up to carry out the Environmental Management and Monitoring liquid effluent parameters.

xii	As proposed, company shall earmark sufficient funds toward capital cost and recurring cost respectively to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management / pollution control measures shall not be diverted for any other purpose	Company will allocate sufficient funds toward capital cost and recurring cost respectively to implement the conditions stipulated by MOEF & State Govt. for all the stipulated conditions. The funds earmarked for environment management / pollution control measures will not be diverted for any other purpose.
xiii	A copy of clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban local body and the local NGO, if any, from who suggestions / representations, if any, were received while processing the proposal.	A copy of clearance letter is already sent to all concerned.
xiv	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e- mail) to the respective Regional Office of MoEF, the respective Zonal office of CPCB and the Maharashtra Pollution control Board. A copy of Environmental clearance and six monthly compliance status report shall be posted on the website of the company.	The six monthly project compliance reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data will be sent to respective Regional Office of MoEF, the respective Zonal office of CPCB. A copy of Environmental clearance and six monthly compliance status report will be posted on the website of the company.
XV	The environmental statement for each financial year ending 31 st March in Form-V as is mandated shall be submitted to the concerned State Pollution control Board as prescribed under the Environmental (Protection) Rules, 1986, as amended subsequently, shall be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.	The environmental statement for financial year ending 31^{st} March in Form-V is submitted to State Pollution control Board as prescribed under the Environmental (Protection) Rules, 1986. The Environmental Statement for financial year ending 31^{st} March 2014 in Form –V will be submitted to MPCB. The status of compliance of environmental clearance conditions is being sent to respective Regional Offices of MoEF and will be put on web site.

xvi	The project proponent shall inform the	We have given press advertisement within				
	public that the project has been	seven days from the date of issue of the				
	accorded environmental clearance by	clearance letter, in three local newspapers				
	the Ministry and copies of the	which are widely circulated in the region				
	clearance letter are available with the	out of which one is in the vernacular				
	SPCB and may also be seen at Website	language of the locality.				
	of the Ministry at http://envfor.nic.in.					
	This shall be advertised within seven					
	days from the date of issue of the					
	clearance letter, at least in two local					
	newspapers that are widely circulated	1				
	in the region of which one shall be in					
	the vernacular language of the locality					
	concerned and a copy of the same shall					
	be forwarded to the concerned					
	Regional Office of the Ministry.					
xvii	The project authorities shall inform the	No activity has been started till date. The				
	Regional Office as well as the	planned zero date of the Project is not yet				
	Ministry, the date of financial closure	finalized, it is subject to grant of PIB and				
	and final approval of the project by the	CCEA clearance.				
	concerned authorities and the date of					
	start of the project.	Project Cost 1s Rs. 4115 Crores.				

ANNEXURE – I A

STACK MONITORING REPORT STEAM GENERATION PLANT

OCTOBER - 2013 TO MARCH - 2014

Sr. No.	MONTH	PARAMETERS	PLANT-S. G. P
		SO ₂	1.65
1.	OCTORED	NOx	26.2
	OCTOBER	SPM	6.25
		SO ₂	1.75
2.	NOVEMBED	NOx	27.2
	NOVENIBER	SPM	6.05
		SO ₂	1.87
3.	DECEMPED	NOx	28.9
	DECENIDER	SPM	6.45
		SO ₂	1.81
4.	JANUARY	NOx	28.5
		SPM	6.65
		SO ₂	1.88
5.	FEBRUARY	NOx	28.4
		SPM	6.25
		SO ₂	1.85
6.	MADCH	NOx	26.7
	MAKUN	SPM	6.6

Units of SO_2 , NOx : ppm Unit of SPM : (mg/ nm³)

ANNEXURE – I B

STACK MONITORING REPORT UREA PLANT

OCTOBER – 2013 TO MARCH - 2014

Sr.	MONTH	PARAMETERS		UREA PLA	NT
No.			PR	ILLING	TOWER
		NH3	34.95	32.8	33.88
1.	OCTOBER	SPM	32.5	30.7	33.55
		NH3	32.05	33.1	32.58
2.	NOVEMBER	SPM	32.35	36.2	36.3
		NH3	34.2	34.95	34.45
3.	DECEMBER	SPM	34.0	35.0	35.0
		NH3	35.15	34.95	34.45
4.	JANUARY	SPM	37.7	38.0	35.5
		NH3	35.1	35.7	35.8
5.	FEBRUARY	SPM	36.7	37.4	37.25
		NH3	32.9	33.6	35.0
6.	MARCH	SPM	29.1	27.0	27.7

Units of NH3, SPM : ppm

ANNEXURE – I C

STACK MONITORING REPORT (Ammonia Plant) :

Sr.	MONTH	PARAMETERS	Auxiliary Boi	ler Stack	Reformer Stack		
No.							
			Line - I	Line - II	Line - I	Line - II	
		SO ₂	3.7	3.8	3.85	3.65	
1.	OCTOBER	NOx	25.6	25.2	25.45	25.35	
		SO ₂	3.8	3.5	3.75	3.8	
2.	NOVEMBER	NOx	25.6	25.7	25.75	25.5	
		SO ₂	3.8	3.75	3.65	3.75	
3.	DECEMBER	NOx	25.75	25.6	25.6	25.45	
		SO ₂	3.7	3.8	3.7	3.6	
4.	JANUARY	NOx	25.5	25.55	25.8	25.6	
		SO ₂	3.75	3.95	3.65	3.6	
5.	FEBRUARY	NOx	25.75	25.4	25.5	25.5	
		SO ₂	3.6	3.9	3.7	3.4	
6.	MARCH	NOx	25.2	25.6	25.4	25.0	

OCTOBER - 2013 TO MARCH - 2014

All units of $~SO_2$, NOx ~: mg $/~nm^3$

RASHTRIYA CHEMICALS AND FERTILIZERS LTD. THAL UNIT

AMBIENT AIR DATA

OCTOBER - 2013 TO MARCH - 2014

* VALUES FOR RPM , SO2, NH3, NOX, SPM & ALDEHYDE ARE IN μ gm / m^3

* VALUES FOR CO & HYDROCARBON ARE IN PPM

MONTH	SO ₂	NH3	NOx	SPM (South)	PM -2.5 (North)	PM -10 (N-E/E)	Methyl H.C.	Non Methyl H.C.	СО	RPM
OCT	8.76	32.69	37.21	45.45	22.65	30.39	0.32	0.46	0.62	51.0
NOV	8.64	30.33	34.88	49.13	24.93	33.80	0.38	0.52	0.65	48.0
DEC	9.02	32.56	35.32	45.69	20.83	30.30	0.26	0.49	0.63	49.0
JAN	8.76	33.16	36.42	46.38	22.34	31.26	0.27	0.45	0.59	46.0
FEB	9.14	34.24	41.12	45.8	26.16	43.32	0.24	0.38	0.65	45.1
MARCH	10.02	33.12	38.24	46.2	28.16	41.36	0.33	0.48	0.64	48.3
N.A.A.Q. Standards	80	400	80	500	60	100				

ANNEXURE - III

WATER CONSUMPTION

MONTH	INDUSTRIAL	DOMESTIC	TOTAL
	(M3)	(M3)	(M3)
OCTOBER-13	14,19,042	1,97,958	16,17,000
NOVEMBER-13	12,11,519	1,82,481	13,94,000
DECEMBER-13	14,03,945	2,20,055	16,24,000
JANUARY-14	13,57,628	2,16,372	15,74,000
FEBRUARY-14	12,44,815	1,80,185	14,25,000
MARCH-14	13,35,059	2,06,941	15,42,000
TOTAL	79,72,008	12,03,992	91,76,000

ANNEXURE - IV

LIQUID EFFLUENT DISCHARGE TO SEA AFTER TREATMENT OCTOBER – 2013 TO MARCH - 2014

PARAMETERS / MONTH	OCT	NOV	DEC	JAN	FEB	MARCH	MPCB LIMIT
nH	74	78	77	7.5	76	77	65-90
pii	7.4	7.0	1.1	1.5	7.0	/./	0.5 - 7.0
CYANIDE	N.T.	N.T.	N.T.	N.T.	N.T.	N.T.	0.2
	N.T.	N.T.	N.T.	N.T.	N.T.	N.T.	100
FREE AMMONICAL NITROGEN							
AMMONICAL							
NITROGEN	30.4	33.1	29.3	27.8	31.4	35.4	50
						11.6	150
T.K.N.	39.6	43.4	38.7	36.7	43.2	44.0	150
NITRATE NITROGEN	2.3	2.8	3.0	2.8	2.6	3.1	20
TOTAL SUS SOLIDS	187	51.6	19.1	52.4	17.5	17.8	100
101AL 505. 50LID5	40.7	51.0	47.4	52.4	47.5	47.0	100
OIL AND GREASE	2.8	3.0	2.7	2.9	2.5	3.2	Lessthan 10
DISSOLVED OXYGEN	5.9	6.1	6.0	6.1	6.0	5.9	> 5
C.O.D.	71.5	82.3	78.4	72.6	76.5	82.6	250
BOD	32.2	37.1	35.6	31.2	33.7	36.2	100
D.O.D.	52.2	57.1	35.0	51.2	55.7	50.2	100
VANADIUM	N.T.	N.T.	N.T.	N.T.	N.T.	N.T.	0.2
ARSENIC	N.T.	N.T.	N.T.	N.T.	N.T.	N.T.	0.2
HEXAVALENT Cr.+6	N.T.	N.T.	N.T.	N.T.	N.T.	N.T.	0.1
DUOSDUATE	26	27	2.0	2.5	27	26	5.0
THUSTRALE	2.0	2.1	2.7	2.3	2.1	2.0	5.0

Except pH, all parameters are in mg / l.

ANNEXURE - V

R.C.F. THAL

VILLAGE AIR QUALITY DATA

OCTOBER - 2013 TO MARCH - 2014

MONTHS	PARAMETERS / VILLAGES							
		AGARSURE	SATIRJE	KIHIM	TUDAL	VAISHET	LONARE	ALIBAG
	PM10	38.3	37.9	38.4	28.8	35.8	38.6	34.4
	PM 2.5	18.2	18.4	22.5	15.6	19	18.5	17.6
OCTOBER	SO2	13.9	14.8	24.2	11.4	16.5	15.2	13.2
2013	NOx	16.5	17.1	34.8	12	14.4	12.6	15.4
	NH3	22.8	22.1	36.9	18.7	21.5	21.4	20
	PM10	40.4	39.8	43.7	32.2	38.1	41.5	37.4
	PM 2.5	18.5	20	22.5	16.8	18.8	18.7	18
NOVEMBER	SO2	14.3	13	24.8	11.7	13.7	12.8	11.7
2013	NOx	17.8	17.7	31.5	10.6	15.2	16	14
2013	NH3	21.7	20.2	40.6	17.8	23	22	20.1
	PM10	42.0	39.7	40.2	40.9	42.5	33.6	41.7
	PM 2.5	19.4	18.0	19.6	18.9	23.9	15.9	17.9
DECEMBER	SO2	13.9	15.6	14.6	13.1	22.3	10.9	12.2
2013	NOx	17.2	12.8	15.2	14.7	29.6	14.1	11.1
2013	NH3	24.3	22.6	24.0	21.9	43.2	17.0	21.9
	PM10	34.5	37.1	39.2	27.8	33.9	35.2	30.6
	PM 2.5	17.5	19.1	20.5	13.7	17.888	17.5	16.8
JANUARY	SO2	16	13.9	22	11.2	14.1	12	13.4
2014	NOx	12.8	14.7	30.4	12.4	17.5	15.4	15.7
	NH3	20.7	23.4	37.5	18.3	21	20.8	19.6
	PM10	38.3	37.9	38.4	28.8	35.8	38.6	34.4
	PM 2.5	18.2	18.4	22.5	15.6	19	18.5	17.6
FEBRUARY	SO2	13.9	14.8	24.2	11.4	16.5	15.2	13.2
2014	NOx	16.5	17.1	34.8	12	14.4	12.6	15.4
	NH3	22.8	22.1	36.9	18.7	21.5	21.4	20
	PM10	44	43.7	49.2	32	47.1	45.3	41.2
	PM 2.5	19.6	18.4	24	15.9	18	20.7	19
MARCH	SO2	15.2	16	24	10.9	12.9	13.3	12.3
2014	NOx	17	13.8	30.4	14	15.3	17.1	10.9
	NH3	26.2	24	40.6	19.7	24.7	25.4	20.2

ALL Figs. in microgram / cu. Meter

ANNEXURE - VI

NOISE MONITORING

OCTOBER-2013 TO MARCH - 2014

Ambient Noise Level data at the Boundary and the 7 nearby Villages.

Station	Oct	Nov	Dec	Jan	Feb	Mar
Near Material Gate	62.1	62.6	61.2	61.2	63.7	66.8
Near Bhal Village	62.4	60.3	60.1	60.6	58.8	61.9
RCF Main Gate	61.3	60.9	62.9	62.4	66.1	68.2
Vaishet Village	61.7	59.5	60.5	61.2	62.2	64
Tudal Village	61.5	60.5	62.0	61.7	60.3	58.8
Navgaon Village (Rail gate)	58.3	63	62.3	62.3	65.7	68.7
Boris Village	57.8	60.3	61.6	61.4	59.5	60.4

** All figures are in db